



HC1-FREE HOT SPLICE CEMENT



Photo shows 1 quart/.9 kg.

HC1-FREE is a Toluene free, one-part cement for hot vulcanized belt splicing. It is designed for use as a tackifying agent for cured and uncured rubber materials.

FEATURES

- Adds building tack to uncured splice materials and conveyor belt splice
- Brushable consistency for ease of application
- Good penetration
- Can be used on a variety of adhesive systems such as Fabric Primer and Steel Cord Primer
- Use for Natural Rubber (NR), Polyisoprene (IR), Styrene-Butadiene (SBR), Polybutadiene (BR), Polychloroprene i.e. - Neoprene (CR) rubber belt splices
- No Toluene

HC1-FREE HOT SPLICE CEMENT

PRODUCT CODE	VOLUME		WEIGHT	
	L	GAL	KG	LBS
AA-HC1F-Q	.95	.25	.7	1.54
AA-HC1F-G	3.78	1	3	6.6
AA-HC1F-5G	18.90	5	14.5	31.9
AA-HC1F-55G	205	54	170	374

HC1-FREE PROPERTIES	
Colour	Black
Base	NR / SBR Rubber
Solids (wt.)	15 - 20%
Formula	Xylene (60%), Cyclohexane (40%)
Calculated Coverage	144 sf / gal / mil
Flash Point	-18 °C / 0 °F (Closed Cup)
Shelf Life	6 months at 21 °C / 70 °F or 12 months at 10 °C / 50 °F



Note: The above data is based on extensive testing and represents standard values. Shaw Almex Industries reserves the right to make changes without prior notice and refuses all claims arising from such changes. All items are subject to change without previous notice.